#### STEAM LINK®

Established 1998 Advanced Steam Energy Solutions <u>www.steamlink.com.au</u>

Steam system guidelines 4-25A

# STEAM LINK

### **Essential Guidelines for Effective Steam Plant Operation**

Steam System Design, Installation, Performance Assessment, Upgrade

## Introduction

STEAM LINK is renowned for providing our clients with cost effective steam energy solutions for any steam energy demanding, industrial or commercial, process application. Dedicated to sustainable performance and effective operation of their facilities, it is crucial that steam systems are site-specific designed, correctly installed, periodically inspected, and regularly assessed for effective operation. This document outlines the essential guidelines and practices necessary to achieve these objectives.

# **Site-Specific Design**

### Tailoring Solutions to Individual Needs

The cornerstone of any effective steam and process system is its design. For STEAM LINK, this means creating solutions that are specifically tailored to the unique requirements of each site. Key factors to consider in the design phase include:

- Identify Process: Theoretical steam demand, actual process peak demand cycles / time, compare supply capacity.
- Site Layout: Understanding the spatial constraints and available infrastructure to ensure efficient placement and integration of equipment.
- Operational Requirements: Assessing the specific steam energy demand of the facility is critical, to design a system that meets productivity and efficiency goals.
- Environmental Conditions: Considering the local climate and environmental factors that may impact system performance and longevity.
- Regulatory Compliance: Ensuring that the design adheres to all relevant industry standards and regulations to guarantee safety and legal compliance.

### **Correct Installation**

### Ensuring Optimal Performance from the Start

Even the best-designed systems can fail if not installed correctly. For STEAM LINK, proper installation is critical to achieving optimal performance and safety. Key installation practices include:

- Planning: Identify Process and process specific system layout design, supporting required steam energy distribution, including peak demand cycle times.
- Qualified Personnel: Engage skilled and experienced technicians to execute the installation process.
- Documentation: Maintaining detailed records of the installation process, including any deviations from the original design and the reasons for them.

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## **Periodic Inspection**

### Maintaining System Integrity and Performance

Regular inspections are essential to maintaining the integrity and productivity of steam systems. STEAM LINK recommends implementing a comprehensive inspection schedule that includes:

- Routine Checks: Conducting regular visual and operational checks to identify any signs of wear, damage, or malfunction.
- Detailed Assessments: Performing in-depth assessments of critical components such as boilers, control systems, valves, and steam traps to ensure they are in good working condition.
- Reporting and Documentation: Keeping detailed records of all inspections, findings, and corrective actions taken.

# **Effective Facility Operation Assessment**

### **Ensuring Long-Term Efficiency and Reliability**

Assessing the effectiveness of facility operations is vital to ensuring long-term efficiency and reliability. STEAM LINK recommends adopting the following practices:

- Performance Metrics: Establishing key performance indicators (KPIs) to measure the efficiency, productivity, and reliability of the system.
- Data Collection and Analysis: Continuously collecting and analysing data on system performance to identify trends and areas for improvement.
- Continuous Improvement: Implementing a continuous improvement process to address any issues identified during assessments and enhance overall system performance.
- Stakeholder Feedback: Gathering feedback from operators, maintenance, and other stakeholders to gain insights into system performance and identify potential areas for enhancement.

### Conclusion

Follow these guidelines to ensure efficient steam system performance and consistent process reliability.

### Contact

For further information or support, please contact STEAM LINK through the following:

- Email: <u>steam@steamlink.com.au</u>
- Phone: 07 3881 1605

Kindly leave your contact details, and STEAM LINK will respond within three business days.

# Manfred Schneider

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